

WORK ORDER 2009-02

Date opened: 17 February 2009

Project: Quick Release Cargo Basket Beams  
Type: Bell 206L Series, 407Batch Quantity: 7 Forward Beam Assy (Stainless) (69830-02)  
7 Aft Beam Ass'y (Stainless) (69831-02)Approval: SH00-48  
Drawing List: DCL698-1

<u>Fabrication and Assembly Drawing(s)</u>	<u>Description</u>
69830, Rev. 3	Forward Beam Ass'y
69831, Rev. 3	Aft Beam Ass'y

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: \_\_\_\_\_

Welder Signature: \_\_\_\_\_

Date: \_\_\_\_\_

Inspector Signature: Jeff ChalkDate: 18 Dec 2009

Drawing: 69830 Revision 3  
 Assembly: 69830-02 Forward Beam Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O.W.O.	Checked
7 Total	69830-02	Forward Beam Assembly			
1	69830-13	Tube	304 Stainless, 1x2x0.125 tube	7006	
1	69830-14	Tube	304 Stainless, 1x2x0.125 tube	7006	
2	69830-15	Bushing	316 Stainless, 5/8" x 0.120 tube	7008	
1	69830-16	Strap	304 Stainless, 0.105" Sheet	7006	
1	69830-17	Block	304 Stainless, 1/4" Sqr. Rod	7016	
1	69830-19	Cap	321 Stainless, 0.032" Sheet	3021	
1	69830-20	Cap	321 Stainless, 0.032" Sheet	3021	
1	69830-11	Guide	304 Stainless, 3/4" x 0.065" Rnd. Tube	6049	
1	69830-21	Stop	6061-T6 Aluminum, 5/8" Rod	6061	
1	69830-22	Knob	6061-T6 Aluminum, 3/4" Rod	3005	
1	69830-23	Spring	15mm x 70 mm Spring	6063	
1	#10-32	Screw	Stainless Steel, Commercial	6069	
1	MS21044C3	Nut		1013	


Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Powder Coat	Drawing 69830			
Final Inspection	Drawing 69830			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 69831 Revision 3  
 Assembly: 69831-01 Aft Beam Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
7 Total	69831-02	Aft Beam Assembly			
1	69831-13	Tube	304 Stainless, 1x2x0.125 tube	7006	
1	69831-14	Tube	304 Stainless, 1x2x0.125 tube	7006	
1	69831-15	Tube	304 Stainless, 1x2x0.125 tube	7006	
2	69830-15	Bushing	316 Stainless, 5/8" x 0.120 tube	7008	
1	69830-16	Strap	304 Stainless, 0.105" Sheet	7006	
1	69830-17	Block	304 Stainless, 1/4" Sqr. Rod	7016	
1	69830-19	Cap	321 Stainless, 0.032" Sheet	3021	
1	69830-20	Cap	321 Stainless, 0.032" Sheet	3021	
1	69830-11	Guide	304 Stainless, 3/4" x 0.065" Rnd. Tube	6049	
1	69830-21	Stop	6061-T6 Aluminum, 5/8" Rod	6061	
1	69830-22	Knob	6061-T6 Aluminum, 3/4" Rod	3005	
1	69830-23	Spring	15mm x 70 mm Spring	6063	
1	#10-32	Screw	Stainless Steel, Commercial	6069	
1	MS21044C3	Nut		1013	

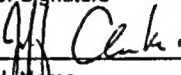
Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Powder Coat	Drawing 69831			
Final Inspection	Drawing 69831			

Tag incomplete parts with Work Order # when stored between processes.


Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2009-02
6. Item	7. Description Forward Beam	8. Part Number 69830-02	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<del>14a. <input type="checkbox"/> CAR 571.10 Maintenance Release  <input type="checkbox"/> Other regulation specified in block 12          Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.</del>		
13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number AMF 73-04		<del>14b. Signature</del>	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 10 May 2010		<del>14c. Approved Organization Number</del>	
				<del>14d. Name</del>	
				<del>14e. Date (dd/mmm/yyyy)</del>	
<p align="center"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.          Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.          Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					


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6. Item	7. Description Aft Beam	8. Part Number 69831-02	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<del>14a. <input type="checkbox"/> CAR 571.10 Maintenance Release  <input type="checkbox"/> Other regulation specified in block 12          Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.</del>		
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	<b>Aft Beam</b>	<b>69831-02</b>	<b>1</b>	<b>N/A</b>	<b>New</b>	
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13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		<b>AMF 73-04</b>				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
<b>Jeff Clarke</b>		<b>31 Mar 2010</b>				
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

WISLA/R

1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. AUTHORIZED RELEASE CERTIFICATE <b>FORM ONE</b>			3. Form Tracking No.	
4. Organization Name and Address <b>AERO Design Ltd. – 2013 39<sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7</b>					5. Work Order/Contract/Invoice <b>2009-02</b>	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	<b>Forward Beam</b>	<b>69830-02</b>	<b>1</b>	<b>N/A</b>	<b>New</b>	
12. Remarks						
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<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			<input type="checkbox"/> Other regulation specified in block 12			
<input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the <del>Canadian Aviation Regulations.</del>			
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		<b>AMF 73-04</b>				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
<b>Jeff Clarke</b>		<b>31 Mar 2010</b>				
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

WISK 4112

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4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2009-02	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Aft Beam	69831-02	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			<input type="checkbox"/> Other regulation specified in block 12			
<input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 22 Apr 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	<b>Forward Beam</b>	<b>69830-02</b>	<b>1</b>	<b>N/A</b>	<b>New</b>	
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		<b>AMF 73-04</b>				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
<b>Jeff Clarke</b>		<b>22 Apr 2010</b>				
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UNIVERSAL



1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
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6. Item	7. Description <b>Forward Beam</b>	8. Part Number <b>69830-02</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>--</b>	11. Status/Work <b>New</b>
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13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number <b>AMF 73-04</b>		14b. Signature	
13d. Name <b>JEFF CLARKE</b>		13e. Date (dd/mmm/yyyy) <b>18 Dec 2009</b>		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
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6. Item	7. Description <b>Aft Beam</b>	8. Part Number <b>69831-02</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>--</b>	11. Status/Work <b>New</b>
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13d. Name <b>JEFF CLARKE</b>		13e. Date (dd/mmm/yyyy) <b>18 Dec 2009</b>		14c. Approved Organization Number	
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6. Item	7. Description <b>Forward Beam</b>	8. Part Number <b>69830-02</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>--</b>	11. Status/Work <b>New</b>
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13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number <b>AMF 73-04</b>		<del>14b. Signature</del>	
13d. Name <b>JEFF CLARKE</b>		13e. Date (dd/mmm/yyyy) <b>18 Dec 2009</b>		<del>14c. Approved Organization Number</del>	
<del>14d. Name</del>		<del>14e. Date (dd/mmm/yyyy)</del>		<del>14f. Signature</del>	
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6. Item	7. Description <b>Aft Beam</b>	8. Part Number <b>69831-02</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>--</b>	11. Status/Work <b>New</b>
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13d. Name <b>JEFF CLARKE</b>		13e. Date (dd/mmm/yyyy) <b>18 Dec 2009</b>		<del>14c. Approved Organization Number</del>	
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	<b>Forward Beam</b>	<b>69830-02</b>	<b>1</b>	<b>--</b>	<b>New</b>
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13d. Name <b>JEFF CLARKE</b>		13e. Date (dd/mmm/yyyy) <b>18 Dec 2009</b>		14c. Approved Organization Number	
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	<b>Aft Beam</b>	<b>69831-02</b>	<b>1</b>	<b>--</b>	<b>New</b>
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AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Forward Beam Part #: 69830-02  
Approval #: SH00-48 Serial #: N/A  
WO #: 2009-02 Quantity: 1  
Eligibility: Bell 206L Series/ 407 Work Status: Manufactured  
Remarks: \_\_\_\_\_

*I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.*

July 29/09  
Date

JM Clark  
Inspector's Signature

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Aft Beam Part #: 69831-02  
Approval #: SH00-48 Serial #: N/A  
WO #: 2009-02 Quantity: 1  
Eligibility: Bell 206L Series / 407 Work Status: Manufactured  
Remarks: \_\_\_\_\_

*I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.*

July 29/09  
Date

JM Clark  
Inspector's Signature

WISK file

WISK 412

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

## AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Quick Release Forward Beam Part #: 69830-02

Approval #: SH00-48 Serial #: --

WO #: 2009-02 Quantity: 1

Eligibility: Bell 206L / 407 Work Status: Manufactured

Remarks: \_\_\_\_\_

*I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.*

July 8/09  
Date

[Signature]  
Inspector's Signature

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

## AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Quick Release Aft Beam Part #: 69831-02

Approval #: SH00-48 Serial #: --

WO #: 2009-02 Quantity: 1

Eligibility: Bell 206L / 407 Work Status: Manufactured

Remarks: \_\_\_\_\_

*I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.*

July 8/09  
Date

[Signature]  
Inspector's Signature

cc Heli

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

## AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Quick Release Forward Beam Part #: 69830-02  
Approval #: SH00-48 Serial #: --  
WO #: 2009-02 Quantity: 1  
Eligibility: Bell 206L / 407 Work Status: Manufactured  
Remarks: \_\_\_\_\_

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July 7/09  
Date

Jeff Clark  
Inspector's Signature

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

## AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Quick Release Aft Beam Part #: 69831-02  
Approval #: SH00-48 Serial #: --  
WO #: 2009-02 Quantity: 1  
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Remarks: \_\_\_\_\_

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July 7/09  
Date

Jeff Clark  
Inspector's Signature

GREAT  
SLAVE

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Quick Release Forward Beam Part #: 69830-02  
Approval #: SH00-48 Serial #: --  
WO #: 2009-02 Quantity: 1  
Eligibility: Bell 206L / 407 Work Status: Manufactured  
Remarks: \_\_\_\_\_

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June 22/09  
Date

[Signature]  
Inspector's Signature

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Quick Release Aft Beam Part #: 69831-02  
Approval #: SH00-48 Serial #: --  
WO #: 2009-02 Quantity: 1  
Eligibility: Bell 206L / 407 Work Status: Manufactured  
Remarks: \_\_\_\_\_

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June 22/09  
Date

[Signature]  
Inspector's Signature